

*The Cutting Edge **M**astered*

Drills

- Premium Solid Carbide
- High Performance Hurricane



Solid Carbide Drills



Jobber Drills

Stub Drills

Straight Flute Drills

Spade Drills

NC Spotting Drills

Center Drills

Countersinks

Chamfer Tools

HURRICANE
Solid and Coolant Through

Premium Solid Carbide Drills Fractional and Metric

- 2 flute 118° point • 3 flute 130° point
- 2 flute Jobber Length Drills
- 2 flute Stub Length Drills
- 60° and 90° NC Spotting Drills
- 60°, 82° and 90° Carbide Center Drills
- 3mm –20mm (1/8- 3/4 inch) sizes
- Countersinks
- Chamfer Tools
- Uncoated, PowerA

High Performance Hurricane Drills Fractional and Metric

- 2 flute, 140° point, 30° helix
- Reinforced stepped shanks with h6 tolerance
- Solid and Coolant Through Carbide
- 3XD, 5XD and 8XD dimensions
- Uncoated, PowerA



Main Office
965 Harbor Lake Dr.
Safety Harbor, Florida 34695 USA
Tel: 001 . 727 . 726 . 5336
Fax: 001 . 727 . 725 . 2532
Email: sales@mastercuttool.com
Web: www.mastercuttool.com

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PowerA Coating

PowerA is Mastercut's proprietary coating that surpasses the proven performance of TiAlN for superior extreme machining results. With a thermal stability above 1,600°F (900°C), this coating excels in high speed dry machining applications. Harder than our original TiAlN by 1000 HV and with an increase in thermal stability of 200°F (100°C), PowerA will ensure that heat buildup, friction, and edge breakdown are all greatly reduced, resulting in better cutting performance and longer tool life.



Consider PowerA coatings to run more aggressive speeds and feeds!